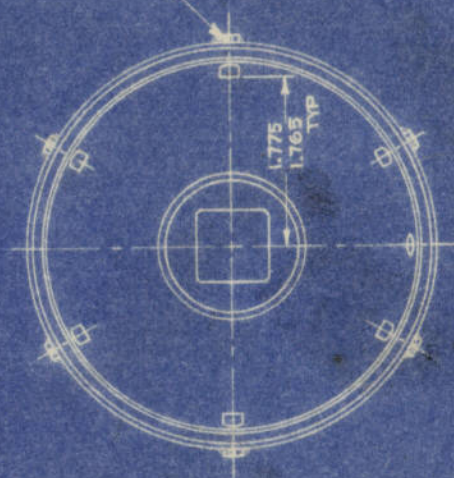


SECTION 1-1



Ø DIA HOLE IN - 3 PLATE TO PRODUCE
0.000 ± 0.0005 TIGHT FIT WITH - 5 PIN
ON ASSY 6 PLACES EQUALLY SPACED
AT 60° WITHIN 0°15' OF TRUE POSITION

S/N	REVISIONS	DATE	APPROVED
A	CHANGED FROM TEST TO PRODUCTION DWG REF E.O. 2044IES-2268 : ADDED PARA. II TO TOOL USAGE	4-9-63	15-10-63
B	SEE E.O. 204AAA-703 : ADDED UH-1F N/A	10-1-64	15-10-63

TOOL USAGE BLOCK							
COLUMN	Y2	V3	V4	V5	V6	V7	V8
PICTOGRAPH	REMARKS	TOOL NO.	OPERATION	PART NUMBER & NAME	OPERATION	PART NUMBER & NAME	OF AGSY NUMBER
I		T101456	INSTALL REMOVE	204-040-309 NUT	ON FROM	204-011-450 WAST	204-040-356
II		T101456	INSTALL REMOVE	204-040-309 NUT	ON FROM	204-040-440 WAST	204-040-214

FILE COPY

FOR VENDOR'S USE ONLY

I. BREAK SHARP EDGES .015 RAD OR CHAM EXCEPT AS NOTED

NOTES:

T101456	B
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**DRAWING REDUCED
TO ONE-HALF SIZE**

[illegible][illegible]

